Qty:

8 Um:

Each

: CONSOLE SIDE LH (407 HI-SLOPE)

: D26041

: N/A

; B

- D2604 REV B

: 08/04/2008

Date: User: Tuesday, 01/04/2008 8:01:32 AM

Jean-Luc Menard

## **Process Sheet**

**Drawing Name** 

Part Number

Material

**Due Date** 

**Drawing Number** 

Project Number

**Drawing Revision** 

Customer Job Number : CU-DAR001 Dart Helicopters Services

Estimate Number

: 38264 : 11002

P.O. Number

First Issue

: 01/04/2008 S.O. No. :

This Issue Prsht Rev.

: NC

: 11

: 34778

Previous Run Written By

Checked & Approved By

Comment

: Est.

Type

C 98.11.25

: SMALL/MED FAB

Added Inspection Levels, Jig numbers D

Est Rev:D 07-09-24

Now On Waterjet JLM Verified

By:EC

Est Rev:E 07-12-18

ECN1059 RevB as per dwg DD

verified by EC

Additional Product

Job Number:



Seq. #:

**Machine Or Operation:** 

Description:

2024-T3 .040 sheet

1.0

M2024T3S040

15.560



Comment: Qty.:

Total: 1.4146 sf(s)/Unit

11.3165 sf(s)

2024-T3 .040 sheet

Material: 2024-T3 (QQ-A-250/4) 0.040" thick

(M2024T3S.040) Batch

2.0

WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D2604

Dwg Rev:\_

B 8-4-1

Prog Rev:\_\_\_

2-Deburr if necessary

3.0 QC2



188-4-1

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK



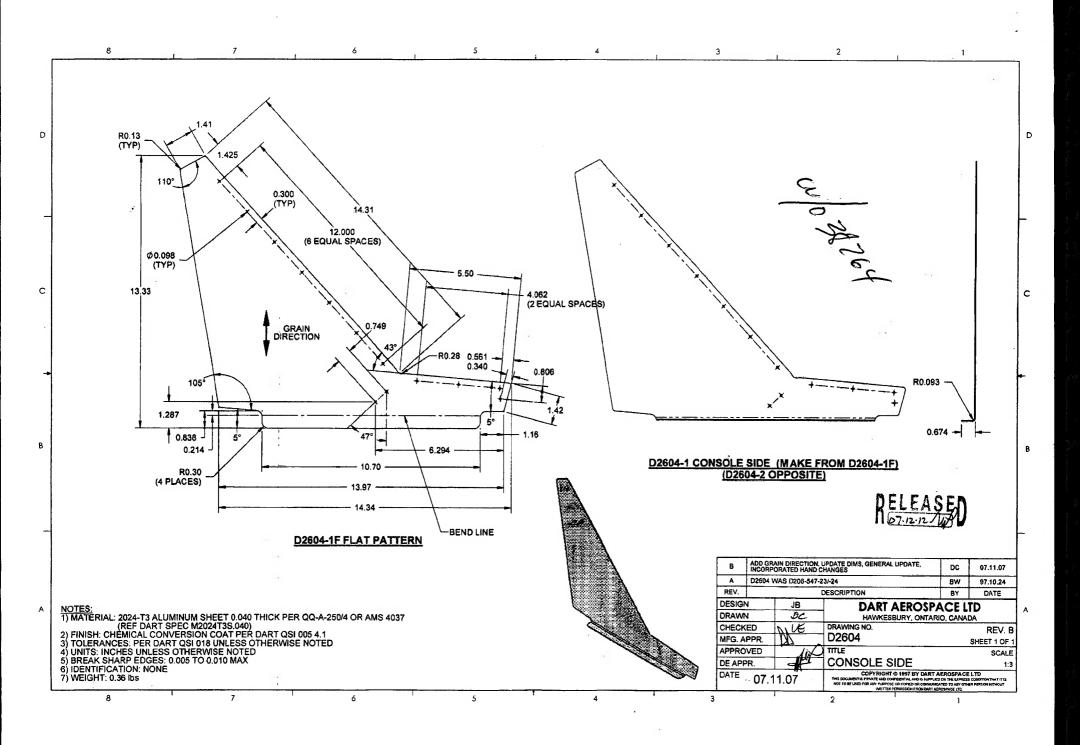
Comment: SECOND CHECK



Tuesday, 01/04/2008 8:01:32 AM Date: User: Jean-Luc Menard **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: CONSOLE SIDE LH (407 HI-SLOPE) Job Number: 38264 Part Number: D26041 Job Number: Seq. #: Description: **Machine Or Operation:** 5.0 BRAKE NC NC BRAKE Comment: NC BRAKE Deburt if necessary Form as per Dwg D2604 6.0 QC5 INSPECT WORK TO CURRENT STEP Comment: INSPECT WORK TO CURRENT STEP 7.0 HAND FINISHING HAND FINISHING RESOURCE #1 Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1 8.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSIO Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION 9.0 PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 10.0 QC21 Comment: FINAL INSPECTION/W/O RELEASE Job Completion

Form: rprocess

Page 2



DART AEROSPACE LTD	Work Order:	38264
Description: Console Side	Part Number:	D2604-1
Inspection Dwg: D2604 Rev: A1		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototyp
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
10.700	+/-0.010	(OTO)	×			
12.000	+/-0.010		*			
Ø0.098	+0.005/-0.000	.099	X			
R0.125	+/-0.010	761.	<b>*</b>			
4.062	+/-0.010	4.062	*			
						· · · · · · · · · · · · · · · · · · ·
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				===	in the second	e e e e
	l					

Measured by:	2	Audited by:		Prototype Approval:	N/A	
Date: 5	8-4-1	Date:	08/04/12	Date:	N/A	

Rev	Date	Change	Revised by	Approy <b>∉</b> d
Α	05.04.25	New Issue	KJ/JLM cx	